

FIG. 1A

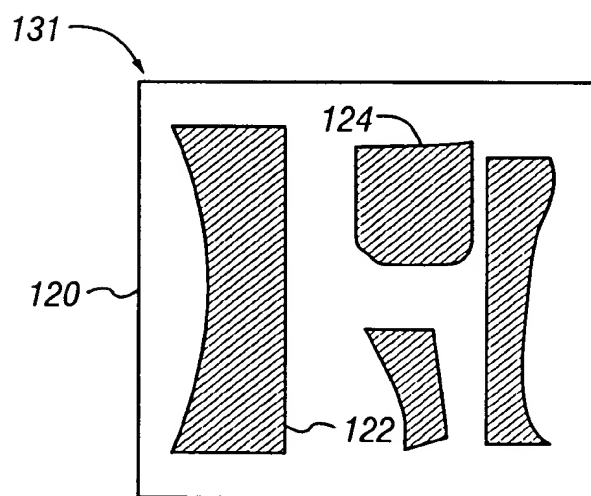


FIG. 1B

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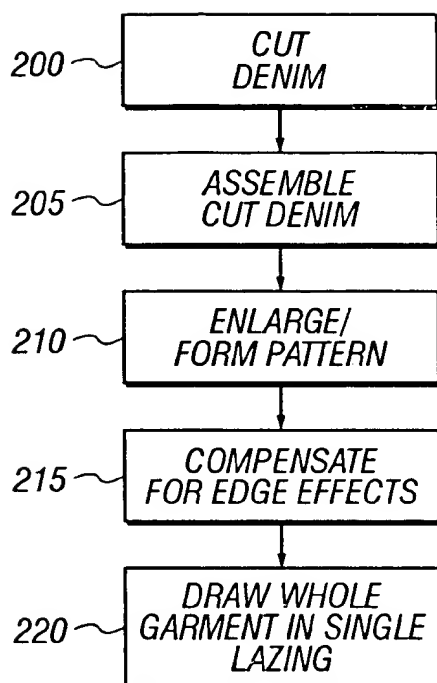


FIG. 2

TechnoBlast II- Power Modification

Pattern File

Operating Parameters

Speed in meters per second Laser scale factor in units per inch

Pattern Scale Factors

X Y

Pattern Dimension on Laser

X Y

Drawing Directions

☒ Horizontal ☐ Vertical

Draw Color Change

☐ Random ☒ Deterministic

Drawing Directions

☒ One ☐ Two

Boundary Length

☐ Minimize Boundary

Random Number Seed

Power Levels

Boundary	Power Level	↕	↕
1	048	↕	↕
2	022	↕	↕
3	039	↕	↕
4	046	↕	↕
5	054	↕	↕
6	062	↕	↕
7	070	↕	↕
8	077	↕	↕
9	085	↕	↕
10	092	↕	↕
11	100	↕	↕
12	100	↕	↕
13	100	↕	↕
14	100	↕	↕

FIG. 3

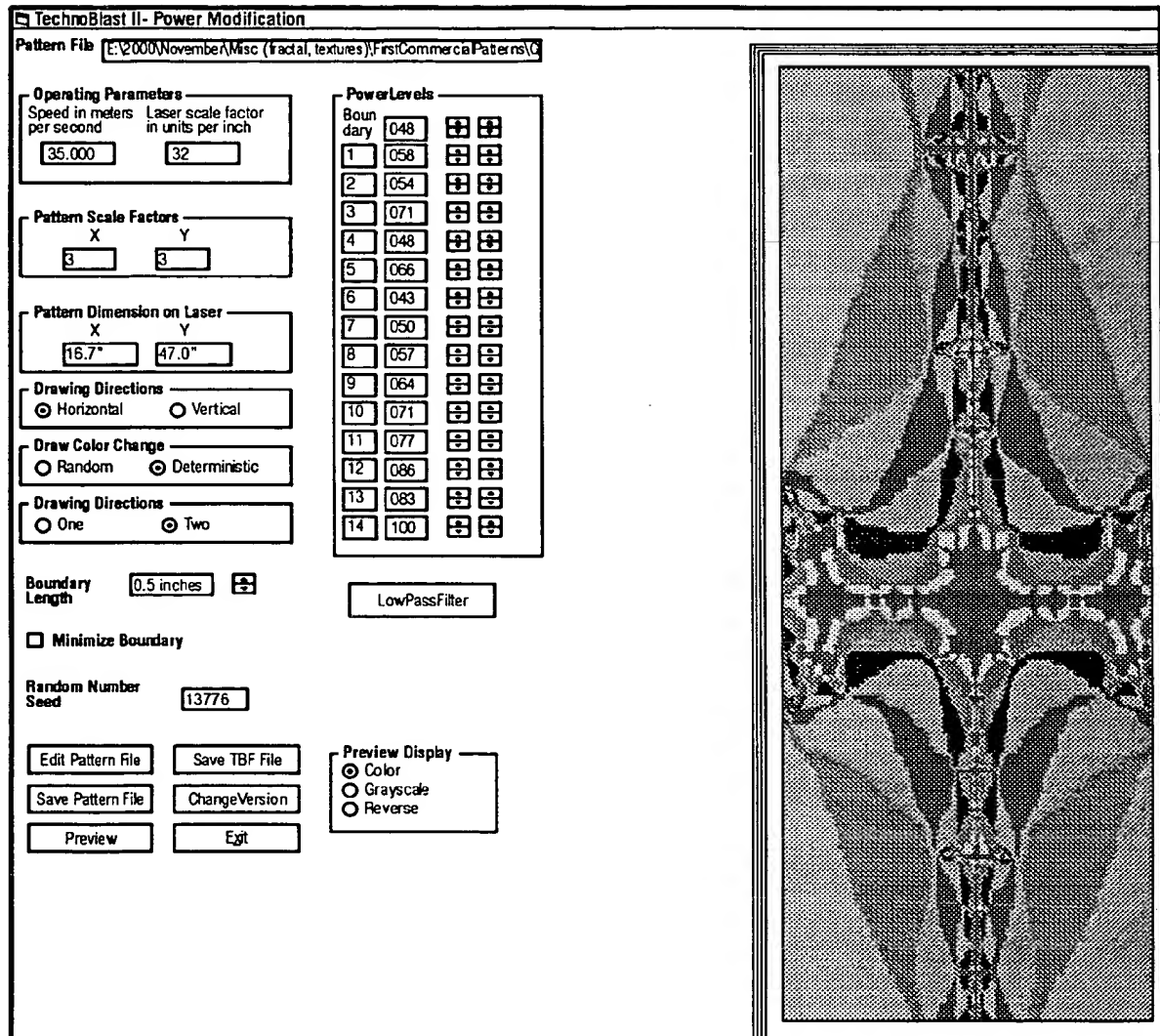


FIG. 4

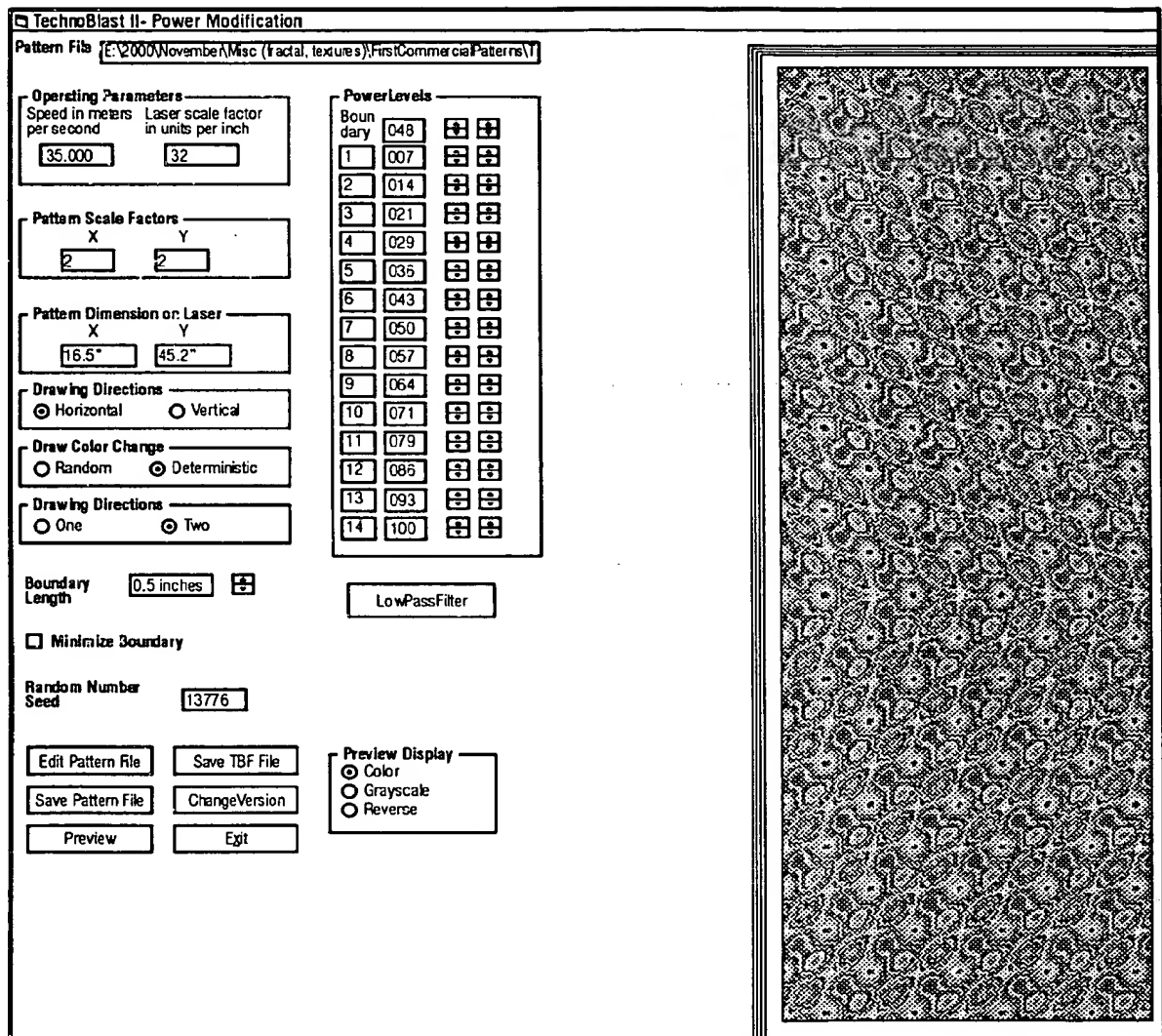


FIG. 5

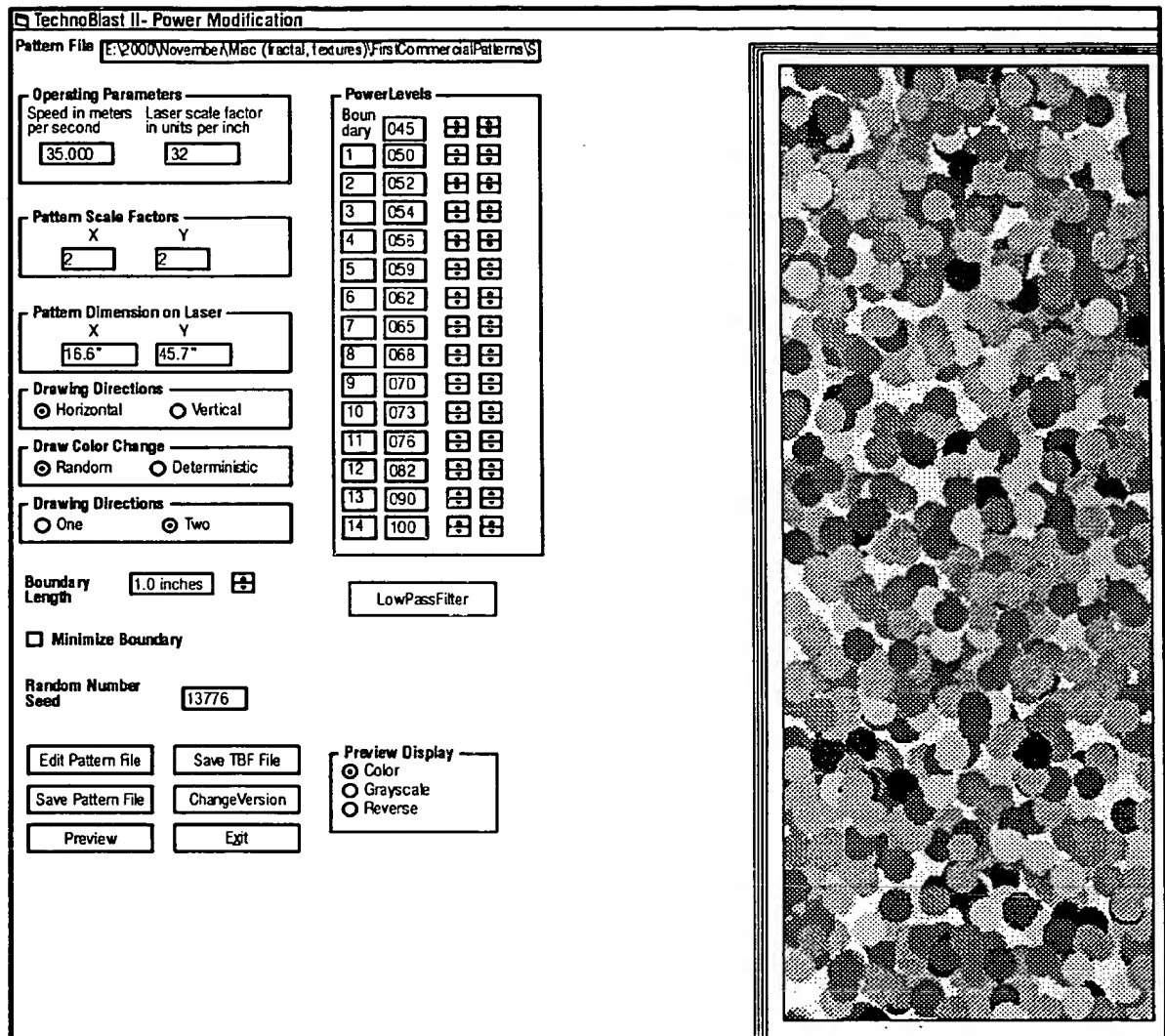


FIG. 6

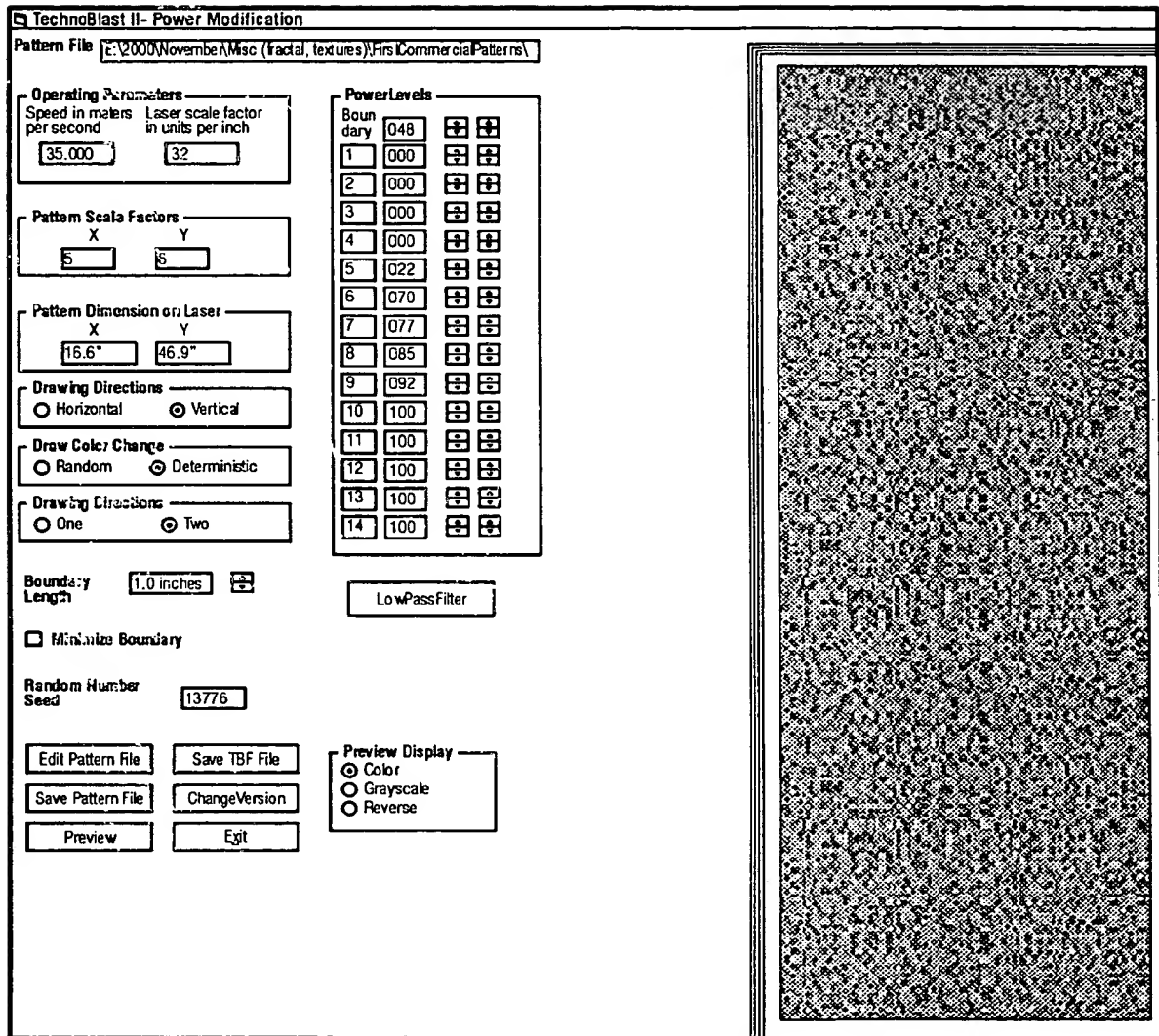


FIG. 7